Johannes Pfleger

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Result delivering & inspiring Operations Specialist

Performance

Projekte 35 successful delivered core projects (project list below)

27 locations (Europe, Americas, Asia)

Budgets Up to 100 M€

Sales Up to **1000 M€ / year**

Productivity Increase by up to 200%, ROI 1-3 years

Operations Manager

PDP-Projects Maturity @ SOP > 90%, QCT in target, OEE SOP +3 months = 75-82%

Up to 12 directly assigned, 5 matrix, 2500 workforce associates Lead spans

Positions

Since 2023	OPEX RESULTING (founder, interim manager, project leader)	Global
07.24 - 07.25	SERO GmbH via Atreus Interim General & Site Manager	Germany
12.23 - 06.24	Restructuring, CAPEX & op. planning, P&L, OPEX ZF Friedrichshafen AG via ATREUS Interim Portfolio & Project Manager Inverter 800V P&L, Customer service, portfolio- & project management NPI	Global
11.23 - actual		Germany
09.23 - 11.23	Consultant Project Governance & Management in IT Security Undisclosed Consultant Innovation Project	Europe
04.23 - 08.23	Development process scenarios for product development project ZKW Elektronik GmbH via HAYS Interim Director Operations, AT Crisis management, safeguarded delivery performance & plant stability	Austria
2021-2022	Dirks Industrial GmbH & Co.KG Manager Business Development PMO installed, CAPEX, successful realization high speed projects lean JIS supply to Emden ID4 & ID7	Germany VW
2006 - 2021	ZF Friedrichshafen AG	Global
2020 - 2021	Director Manufacturing Engineering & Footprint-Project China E-Drives Matrixorga codesigned & installed, prod. strategy def. & transformed, project e-drive China location setup & management of industrialization OPEX & CAPEX Director Operations Clutch Systems, DE/Asia/Americas Transform lead plants to profitability, built global production network, lead projects a	and
2011 - 2013	crisis situations, responsible for global engineering & global lean production system various turnaround and change projects, OPEX, CAPEX Director Large Projects Active Launch Modules & Licensing, MX & US Delivered launches R&D/industrializations with highly productive SOPs, successful and operative licensing of manufacturing to OEM, CAPEX, lean process & productions.	legal
2008 - 2010	Production- & Project Manager Lean Factory, DE	
2006 - 2007	Enabled daily ops., planning & realization of factory planning, delivered flawless lau Coordinator Roll-Out Global Production System Managed successful worldwide operative roll-out & methods adaptation to local need	
2002-2005	Carcoustics USA Inc.	USA

Optimized cost, plant performance, customer order rate, P&L, CAPEX, OPEX

Mexico & USA

Mexico

1999-2002 ThyssenKrupp SASA

Plant- & Project Manager

Ensured OEM N-America delivery & lean factory footprint (CAPEX & OPEX), lean

organization setup

1997-1998 Philips Composants BU Magnetic Products France

Production & Project Manager

Realized value added lean cultural change, KPI-results optimized

1994-1996 ThyssenKrupp SASA

Prozess Manager

Setup manufacturing & ind. engineering organization, realized investment projects, CIP

implemented, operationalization of production planning & control

Qualifications

Studies Universität Hannover

Master of Science Mechanical Engineering in Production Tech. / Work Science

Languages German (native), English (fluent), Spanish (fluent), French (fluent)

Leadership Leading of complex & multicultural Tasks & Teams, sustainable Conflict Management, dynamic Stakeholder Engagement, Leading of Projects with crucial Change Character

Management Subjects & Areas

Staff development, Day-to-day operations management, strategic and operational planning, business planning, production, HSE, manufacturing engineering, industrial engineering, logistics management, quality management, supply chain, launch management, automation, digitization, maintenance, toolmaking, investment planning, P&L, controlling, cost accounting, calculation, small and large series, business development

Interface

Task force, compact KPI system & reporting, MES/MOM, OEE deep drill, shop floor management, QCDSM, customer-supplier-management, supplier development, level talks, Go & See & Immerge, idea system, fast teams, auditing, layered audits, balanced score card, SAP

People & Interaction

Conflict management, multi skills system, aging workforce, group processes, works council negotiation and mediation, coaching, change management & organization, leading in the matrix, HR planning, organizational development, crisis management, production system, intralogistics, Global Production Network

Lean (extract)

Toyota PS, KAIZEN, CIP, 8D, A3, VSA, VSD, 5S, JIT, JIS, SMED, Line Balancing, TPM/Predictive/Preventive Maintenance, 6Sigma, Zero Failure, Poka-Yoke, Andon, standardized work, ergonomics, load handling, visual management, HSE, preventive health protection, CIP, milk run, AGV, commissioning, replenishing, fulfillment, mock-up, KATA, lean assessment, train-the-trainer, 4MAT, benefit analysis

PDP/project management /project governance

Frontloading, DFMA, Design-to-Cost, Design for 6Sigma, MaB, Rapid Prototyping, QFD, DOE, FMEA, Value Analysis, Feasibility Study, APQP, PPAP, Maturity, Run@Rate, Lean Process Design, Factory Planning, CeroEmission, creativity tools, C8s, project management tool, risk management, guidelines location setup & product/process allocation, factory scalability, impact reaching lessons learned, training center, problem analysis and solution, supplier selection, operational due diligence, engineering change management

Standards certifications

ISO9001, ISO 14001, TS16949, TISAX, Q1

Crisis Manager & Coach, ZF Executive Management Programme, Leading in the Matrix, Senior-Management-Programme St. Gallen, Change-Management, Production Systems (Methoden & Tools), Toyota Kata, Train-the-Trainer, Modern Shop Floor Management, Leadership & Social Competence, Finance & Corporate Controlling, Cerified Safety

Engineer, MS Office & Project

2

Trainings

Experienced Products & Process Technology

Suspension & coil s Body Control elec

coil springs, stabilizer bars, torsion bars, swing arms, shock absorbers, modules,

electromagnets ABS/EPS

Powertrain e-drives, torque converters, clutches, dual-mass flywheels, automated manual

transmissions/electromechanical actuators, release bearings, master and slave cylinder

Interior & Engine headliner, trunk side panel, load floor, parcel shelf, carpet, sun visor, door water seal,

hoodliner, beauty cover, engine encapsulation

Electronics SMD, control units, LED light modules, Inverter BEV, EMS

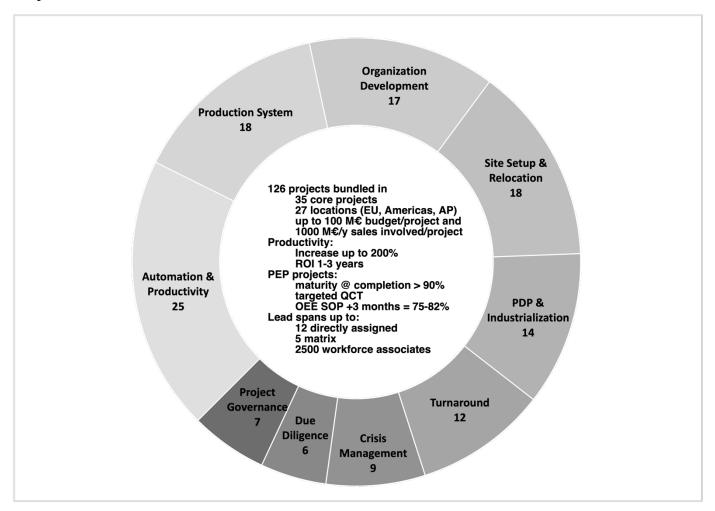
Process Technology Assembly, SMT, test processes (function, existence, position, location, density, material/product properties, dimensions, imbalance, color, contours, ultrasound, image processing, cleanliness), 3D printing, metal forming, heat treatment, surface treatment, powder coating, CTL/ATL coating, cutting, injection molding, thermo vacuum forming, gluing, wetting, water jet, welding processes (disc laser, MAG, friction, ultrasonic), riveting, rolling, machining, winding, pressing, pulling, shot blasting, robotics, CNC, image processing, handling technology, AGV, mechanization, hydraulics, electric drives mfg. processes, transport and conveyor technology, testing technology, information and

communication technology, SPS, MES/MOM, SCADA, PPS, worker guidance, VR/AR,

traceability

Materials Steel, alloys, aluminium, plastics, textiles

Projects Overview YTD



List of projects

- 07/2024 07/2025 SERO GmbH, Rohrbach, Germany (provided by Atreus): Interim General/Site Manager, restructuring
- 12/2023-06/2024 ZF Friedrichshafen AG, Auerbach/Regensburg, Germany (provided by Atreus): Interim Portfoliomanager, PDP/Industrialization Electronics E-drives, stringent forward project management, footprint selection, advising operational solutions, materials management, budget management, business organization, P&L
- 12/2023-actual 360dt GmbH, Berlin: Consulting project governance & project management
- 09/2023-11/2023 Consulting for process scenarios development inside new product innovation project (undisclosed customer)
- 04/2023-08/2023 ZKW Elektronik GmbH Wiener Neustadt, Austria (provided by Hays): Interim Director of Operations, crisis management, delivery satisfaction, performance stabilization
- 2021-2022 Dirks Industrial GmbH & Co. Emden, Germany: Multi-project industrialization & organizational setup JIS location VW ID4&7 module assemblies, automatic warehouse cable harnesses, logistics
- 2022 Dirks Industrial GmbH & Co. Emden, Germany: Certifications for TISAX SL2&3, ISO9001
- 2021 Dirks Industrial GmbH & Co. Emden, Germany: Implementation of automotive business development (sales, project governance, PMO, technical planning)
- 2020-2021 ZF Friedrichshafen AG Schweinfurt-Shenyang: BMW HEAT China e-drive site setup & industrialization,
 Realization process development, launch management, staffing and equipment orders
- 2020 ZF Friedrichshafen AG Schweinfurt, Germany: Powertrain manufacturing engineering projects 5 production plants
- 2020 ZF Friedrichshafen AG Schweinfurt, Germany: Know-how transfer project Center of Competence 3D printing and robotics, setup smart project database
- 2019-2020 ZF Friedrichshafen AG Schweinfurt, Germany: Taskforce Audi E-Hybrid capacity requirement
- 2017-2019 ZF Friedrichshafen AG Schweinfurt, Germany: Turnaround DMF- strategy determination, works council negotiations, automation, product launch, logistics, agility, reporting
- 2019 ZF Friedrichshafen AG Schweinfurt, Germany: Transformation line into matrix production, engineering, QA, logistics, global production network adaptation
- 2018 ZF Friedrichshafen AG Pune, India: Setup production clutch & DMF, parts supplier selection and development
- 2015-2018 ZF Friedrichshafen AG Shanghai, PR China: Planning and setup of DMF factory, gradual industrialization of 3 autom. prod. modules + intralogistics, organization setup, training & coaching executives
- 2014 ZF Friedrichshafen AG Schweinfurt, Germany: BCC relocation of car clutch prod. from Germany to Eastern Europe, in Germany HR & works council negotiations
- 2013-2015 ZF Friedrichshafen AG Araraquara, Brazil: Brazil productivity offensive aftermarket footprint review, fields of action roadmap, implementation of individual projects
- 2013-2014 ZF Friedrichshafen AG Powertrain Components worldwide establishment & activation Global Production Network --> Experts Exchange, Accelerated Project and OEE Results
- 2013 ZF Friedrichshafen AG Schweinfurt, Germany: Efficiency Project Electromechanical Actuators layout, organization, SFM, automation, OEE-Push, intralogistics, process quality, TPM
- 2012-2013 ZF Friedrichshafen AG Saltillo Mexico 9-speed torque converter overall project R&D/industrialization brownfield
- 2012-2013 ZF Friedrichshafen AG Northville MI USA 8-speed torque converter production license & know-how transfer to Chrysler
- 2010-2013 ZF Friedrichshafen AG, Saltillo Mexico 8-speed torque converter overall project R&D/industrialization brownfield
- 2008-2010 ZF Friedrichshafen AG Schweinfurt, Germany: Greenfield Lean flagship factory for 8-speed torque converter, production developement & management
- 2007 ZF Friedrichshafen AG worldwide: Production system roll-out worldwide lighthouses in every plant, on-the-job training, maturity measurement, adjustment of measures, create network of trainers, best practice sharing
- 2006 ZF Friedrichshafen AG Schweinfurt, Germany: Setupof global production system toolkit, methods, hands-on trainer training, cademy, planning of roll-out worldwide, create relevant KPIs
- 2005 Carcoustics USA, Howell MI, USA: Operational due diligence for NAFTA M&A projects
- 2005 Carcoustics USA, Howell MI, USA: Implementations and certifications TS16949, ISO14001, SAP R3
- 2003-2004 Carcoustics USA, Howell MI, USA: Turnaround profit & Feasibility of new orders layout, product launches, modernization, low-cost automation, waste reduction
- 2002 ThyssenKrupp SASA SA de CV San Luis Potosi, Mexico: Design and implementation of lean production system and HSE activation including construction of training center
- 2000 Hoesch Suspensions Inc., Hamilton OH, USA: Interim General Management 4 months maintaining operational and delivery capability, day-to-day management
- 1999-2001 ThyssenKrupp SASA SA de CV San Luis Potosi, Mexico: Greenfield factory, site selection, relocations, planning/integration of new technologies, Ramp-Ups, organizational structure
- 1998 Philips Composants Evreux, France: cooperation in due diligence in connection with the potential buyer
- 1997 Philips Composants Evreux, France: Values Increase project with cultural change Optimization of production processes, qualifications, focussing on SFM
- 1994 Hoesch Suspensiones Automotrices SA de CV Tlalnepantla, Mexico: Establishment and management of the Process Management department - IE, CIP, establishment and operation of KPI systematics, SFM, productivity measures, MRP setu